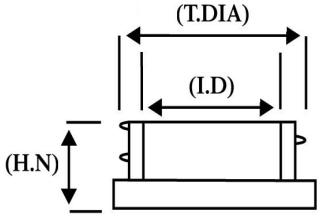
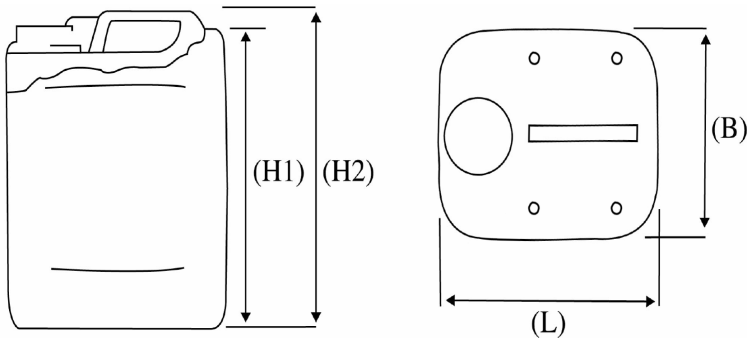
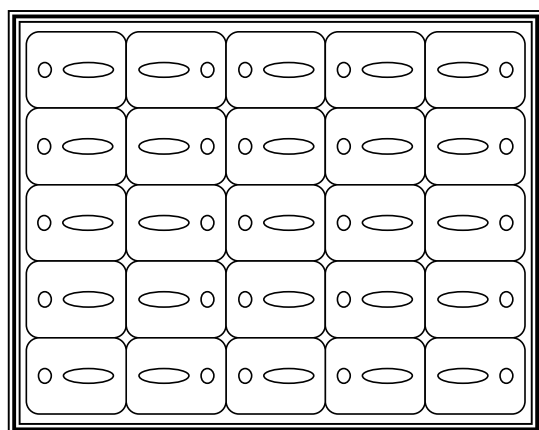


# 10LT STACKABLE

<b>PRODUCT</b>				<b>NECK TYPE</b>	
UN Mark :		<b>3H1/Y1.9/150/**</b> <b>UK110184</b>			
Nominal Capacity (litres):		10,0			
Brimful Capacity :		10,9			
Nominal Tare Weight (g) :		450 +/- 18			
Minimum Internal Test Pressure (kpa) :		200			
Minimum Material Thickness (mm) :		<b>Sidewall</b>	1,0	<b>Base</b>	1,2
		<b>Top</b>	1,2	<b>Corner</b>	0,8
Body Material :		High Molecular Weight HD Polyethylene			
Handle :		Integral or Pinched on Top			
Method of Fabrication :		Extrusion Blow Moulded			
		<b>Height (Hn)</b>		<b>Ext. Dia (T-DIA)</b>	
		25		53	
				<b>Int Dia (ID)</b>	
				43	
		Neck Thread Formation : External, with tamper evident ratchet			
		Number of Starts : 1			
		Pitch of Thread (mm) : 5			
<b>BODY DIMENSIONS</b>					
Nominal (mm)					
Total Height (H2) :		324			
Stacking Height (H1) :		315			
Body Section (L) :		226			
Body Section (B) :		194			
					
<b>CLOSURE</b>					
Closure Type :		DIN 51 Screw cap (Vent or Non-Vent)		Material : HDPE	
Closing Torque :		15Nm		Polymer Grade : 5331 A	
Closure Overseal :		N/A		Closure Seal Type : EPE Foam washer	
<b>ADDITIONAL DETAILS</b>		Cap should be closed at ambient temperature to a torque of 15Nm			
		All dimensions/weights are approximate and may vary			
<b>NOTE</b>					
This document was released by a secured data file and is valid without signature.					
It is the customers responsibility to check chemical and physical compatibility between the drum / container and product filled, also the influence of product filled, filling conditions, storage and transportation on the closing torque of the closure and or accessories.					
<b>QD 1010</b>		PP No: <b>P - 0043</b>		Issue No : H	
		Date : 3.01.12		Approved by: QA Dept	
Promens Limited - Deeside, Engineer Park, Sandycroft, Deeside, Flintshire, CH5 2QD Tel: 01244 537555 Fax: 01244 526645					

Packing schemes:

1.



2.

